

## 1 Pharmacokinetics of an Injectable Modified-Release 2 2-Hydroxyflutamide Formulation in the Human Prostate Gland Using 3 a Semiphysiologically Based Biopharmaceutical Model

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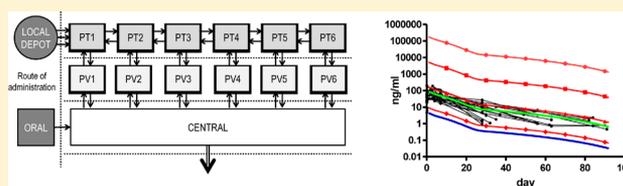
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12 **ABSTRACT:** The local distribution of 2-hydroxyflutamide (2-HOF)  
13 in prostate tissue after a single intraprostatic injection of a novel  
14 parenteral modified-release (MR) formulation in patients with  
15 localized prostate cancer was estimated using a semiphysiologi-  
16 cally based biopharmaceutical model. Plasma concentration–  
17 time profiles for 2-HOF were acquired from a phase II study in  
18 24 patients and the dissolution of the MR formulation was  
19 investigated in vitro. Human physiological values and the specific physicochemical properties of 2-HOF were obtained from the  
20 literature or calculated via established algorithms. A compartmental modeling approach was adopted for tissue and blood in the  
21 prostate gland, where the compartments were modeled as a series of concentric spherical shells contouring the centrally  
22 positioned depot formulation. Discrete fluid connections between the blood compartments were described by the representative  
23 flow of blood, whereas the mass transport of drug from tissue to tissue and tissue to blood was described by a one-dimensional  
24 diffusion approximation. An empirical dissolution approach was adopted for the release of 2-HOF from the formulation. The  
25 model adequately described the plasma concentration–time profiles of 2-HOF. Predictive simulations indicated that the local  
26 tissue concentration of 2-HOF within a distance of 5 mm from the depot formulation was approximately 40 times higher than  
27 that of unbound 2-HOF in plasma. The simulations also indicated that spreading the formulation throughout the prostate gland  
28 would expose more of the gland and increase the overall release rate of 2-HOF from the given dose. The increased release rate  
29 would initially increase the tissue and plasma concentrations but would also reduce the terminal half-life of 2-HOF in plasma.  
30 Finally, an in vitro–in vivo correlation of the release of 2-HOF from the parenteral MR formulation was established. This study  
31 shows that intraprostatic 2-HOF concentrations are significantly higher than systemic plasma concentrations and that increased  
32 distribution of 2-HOF throughout the gland, using strategic imaging-guided administration, is possible. This novel parenteral MR  
33 formulation, thus, facilitates good pharmacological effect while minimizing the risk of side effects.

34 **KEYWORDS:** prostate cancer, 2-hydroxyflutamide, Liproca Depot, physiological modeling, drug delivery



### 35 ■ INTRODUCTION

36 Globally, almost one million men are diagnosed with prostate  
37 cancer (PC) each year, with about 275 000 dying as a con-  
38 sequence.<sup>1</sup> Endogenous androgens, such as testosterone and  
39 its more potent metabolite dihydrotestosterone, are required  
40 for PC to advance and proliferate. PC is the second most  
41 frequently diagnosed cancer in developed countries, and the  
42 third most common cause of death from cancer in men.  
43 Clinically, PC is 80–90% diagnosed as a local disease. In a  
44 recent population-based cohort study of 45 440 Californian  
45 men with clinically localized PC, the most common primary  
46 treatment was surgery (40%), followed by radiotherapy (29%),  
47 conservative management (21%), and androgen deprivation  
48 therapy (ADT) (9.8%).<sup>2</sup> Patients who undergo prostatectomy

or radiotherapy risk associated morbidity, and nearly 75%  
49 of all American men treated with either or both of these  
50 methods experience a biochemical recurrence, that is, increasing  
51 concentrations of prostate specific antigen (PSA).<sup>3</sup> In the  
52 Californian study, neoadjuvant ADT was administered sig-  
53 nificantly more often to men who received primary radio-  
54 therapy (40.8%) than to those treated with surgery (13.1%).<sup>2</sup>  
55 Neoadjuvant ADT is known to improve survival in patients  
56 receiving radiation therapy for PC.<sup>4,5</sup> However, systemic use of 57

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58 primary ADT or oral antiandrogen treatment in patients with  
59 low-risk PC has not increased survival because of increased  
60 mortality from cardiovascular events.<sup>6–9</sup> Extensive side effects,  
61 such as metabolic syndrome, increased incidence of cardiovas-  
62 cular events, osteoporosis, sexual dysfunction, and gynecomast-  
63 tia, have been reported.<sup>10</sup> An effective local hormonal treatment  
64 with an improved side effect profile would be a welcome  
65 alternative to active surveillance and systemic ADT for patients  
66 with low-risk PC.

67 The injection of a modified-release (MR) formulation  
68 directly into the prostate gland is an attractive treatment  
69 approach that could improve efficacy and safety outcomes  
70 compared to systemic ADT treatments.<sup>11</sup> A novel parenteral  
71 MR formulation containing the antiandrogen 2-hydroxyflutamide  
72 (2-HOF) has been investigated in several preclinical and clinical  
73 studies.<sup>12</sup> The formulation contains a calcium sulfate drug carrier  
74 that has been modified at a microstructural level to make it  
75 bioresorbable and 2-HOF as the active pharmaceutical ingredient  
76 (API). 2-HOF is the pharmacologically active main metabolite of  
77 the androgen receptor antagonist flutamide.<sup>13</sup> After intraprostatic  
78 administration of this parenteral MR formulation into one lobe  
79 of the gland, systemic and local spatiotemporal exposure to  
80 2-HOF will be determined by the rate of *in vivo* release from the  
81 depot along with (patho)physiological aspects such as membrane  
82 transport, tissue binding, blood flow, and metabolism. In both  
83 healthy and tumor-affected prostate tissue, drug disposition is  
84 determined by the rate and extent of transport through the  
85 vascular space and across the microvessel walls and diffusion  
86 through the tissue interstitium.<sup>14</sup> Physiologically based pharma-  
87 cokinetic and biopharmaceutical modeling is a suitable method  
88 for investigating drug disposition in complex and multiparameter  
89 *in vivo* systems.<sup>15</sup>

90 The primary objective of this investigation was to estimate  
91 the local distribution of 2-HOF from this novel MR intra-  
92 prostatic formulation by developing a semiphysiologically based  
93 biopharmaceutical (PBBP) model. This model is designed to  
94 provide concentration–time profiles for 2-HOF in plasma  
95 and prostate tissue (PT). In addition, the intention was to use  
96 this model to perform predictive simulations of the effects of  
97 dose escalation, degeneration of blood vessels (antiangiog-  
98 enesis) and dissemination of the formulation through the  
99 prostate gland (i.e., developing an administration strategy).  
100 Finally, we wished to establish the *in vitro*–*in vivo* correlation  
101 (IVIVC) for the release of 2-HOF from the investigated MR  
102 formulation.

## 103 ■ MATERIALS AND METHODS

### 104 Description of the Study Product: Liproca Depot.

105 Liproca Depot is a parenteral MR product comprising two  
106 sterile components: an aqueous solution of 0.25% sodium  
107 carboxy methylcellulose (Liproca Diluent CMC, 4.0 mL) in a  
108 glass vial and a dry powder (Liproca Powder, 4.0 g), consisting  
109 of microstructurally modified calcium sulfate and the API  
110 2-HOF in a specially designed syringe equipped with a mixing  
111 unit. Prior to administration, the diluents and the powder are  
112 mixed to a paste under aseptic conditions, and the paste is  
113 administered into the prostate gland under ultrasonic guidance.  
114 After injection of the paste, the formulation solidifies *in vivo*  
115 form multiple small depot units in the prostate gland tissue  
116 from which 2-HOF is released as the carrier material slowly  
117 dissolves and disappears. These small, cured depot units have a  
118 two-phase microstructure comprising dense, compressed,  
119 nonporous (slow release) grains in a porous, noncompressed

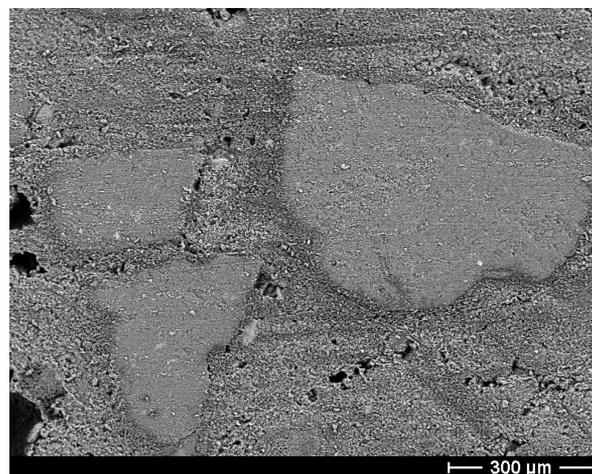


Figure 1. Electron microscopy image of the microstructure by a cross section of the solidified formulation showing dense nonporous granules in the porous matrix.

(faster release) matrix (Figure 1). Both MR phases contain  
2-HOF. The porous grains contain 57% of the total 2-HOF  
content and the nonporous grains contain 43%. The porous  
and nonporous fractions are designed to release 2-HOF during  
approximately 2–3 and 16–20 weeks, respectively. Importantly,  
the calcium sulfate in this formulation is radiopaque, which  
facilitates the accurate transrectal ultrasound (TRUS)-  
guided administration of the formulation into the prostate  
gland.

**In Vitro Release of 2-HOF from the Depot Formulation.**  
The solid and liquid components, Liproca Diluent CMC and  
Liproca Powder, were mixed to formulate the injectable  
paste. Four depot units, each weighing 0.3 g, were cured in  
air and each unit was placed in a beaker containing 300 mL  
of 0.9% NaCl. The *in vitro* dissolution test was performed  
over 21 weeks (147 days); samples of size 20 mL were  
withdrawn from the dissolution medium at designated time  
points. An equivalent volume of fresh dissolution medium  
was added to the beaker after each sampling and subsequent  
2-HOF concentration measurements were adjusted accordingly.  
The dissolution medium was not stirred continuously, as this  
would not reflect the physiological and hydrodynamic  
environment of either the benign/malign tumor tissue or  
healthy PT. However, before each sampling, the *in vitro*  
medium was carefully and adequately stirred by gentle  
agitation to ensure equilibrium.

**Clinical Study Design and Preparation of the Formulation in the Clinic.** Plasma 2-HOF concentration–time profiles were obtained from an open, multicenter, clinical phase II study in 24 patients with localized PC (T1–T2).<sup>16</sup> The patients were monitored for 12 weeks (84 days) after a single individualized dose of Liproca Depot into one lobe of the prostate gland. The mean volume of the formulation injected was 3.6 mL (range 2.0–7.8 mL), corresponding to a mean 2-HOF dose of 720 mg (range 400–1560 mg). Liproca Depot was prepared under aseptic conditions via two consecutive mixing steps. First, 3.3 mL of the Liproca Diluent CMC was withdrawn from the vial and transferred to the Liproca Powder syringe (already loaded with 4.0 g of powder). The two components were thoroughly mixed in the powder syringe to form a paste. The prepared paste was then transferred to the original diluent syringe mounted onto the specially designed

injection applicator. When the applicator needle was positioned in the selected part of the prostate gland using standard TRUS guidance equipment, the paste was injected while simultaneously slowly withdrawing the needle from the distal starting point in the gland. The administration and distribution of the dose was continuously monitored with the ultrasound equipment. The mean prostate volume in the patient group, measured with the same TRUS equipment, was 48.1 mL. This value was used in the semi-PBBP model.

Plasma samples for the pharmacokinetic (PK) assessment of 2-HOF were taken on the day of injection (preinjection and 2, 4, and 6 h post injection) and after 1, 4, 8, and 12 weeks. The blood samples were centrifuged (at 1000g) for 15 min and immediately frozen as plasma at  $-20^{\circ}\text{C}$ . The plasma samples were transferred deep-frozen to Statens Veterinärmedicinska Anstalt (SVA, Uppsala, Sweden) for analysis.

**Analytical Methods for Determining 2-HOF Concentrations.** The method for quantitative determination of 2-HOF concentrations in human plasma using liquid chromatography coupled to tandem mass spectrometry (LC–MS/MS) was developed and validated at SVA (Uppsala, Sweden). The analysis was carried out by LC–MS/MS with negative electrospray ionization [LC Mass spectrometer: TSQ Quantum Ultra (inv. no: 241); TSQ Quantum 1.4; Surveyor MS, Pump 1.01.3300]. The data acquisition mode was set to Selected Reaction Monitoring. The results were calibrated using the chromatographic peak area ratio (analyte/internal standard 2H6-hydroxy-flutamide) as a function of the 2-HOF plasma concentration. Tuning was performed on sensitivity optimization for the SRM transition  $m/z$  291  $\Rightarrow$  205 for 2-HOF  $[\text{M-H}]^{-}$ .

The plasma samples were prepared by alkaline liquid–liquid extraction, followed by isolation and evaporation of the organic phase and reconstitution of the sample. A total of 500  $\mu\text{L}$  of plasma, 200  $\mu\text{L}$  of water, and 500  $\mu\text{L}$  of 1.0 M sodium carbonate were mixed with each sample and 4.0 mL of hexane/dichloromethane (4:1) was added. The mixture was shaken in a vortex mixer for 3 min (1650 pulse) and then centrifuged at 3500g for 10 min. The organic phase was collected and evaporated to dryness under a gentle stream of nitrogen at  $55^{\circ}\text{C}$ . The dry sample was reconstituted in 100  $\mu\text{L}$  of 0.1% formic acid (aq), vortexed for 10 s, and the reconstituted sample was then transferred to a vial and injected onto the LC–MS/MS system. The validated concentration interval for quantification of 2-HOF in plasma was 0.5–500 ng/mL.

**Theoretical Explanation of the Release of 2-HOF from the Depot Formulation.** The release of a drug from a pharmaceutical formulation is traditionally regarded to be limited by either the diffusion rate or the dissolution rate and several theoretical analytical solutions to a wide range of formulations have been proposed.<sup>17,18</sup> An empirical approach was deployed in this study in order to develop a model that explained the complete release of 2-HOF from the investigated MR formulation where the drug release was determined by the composition and characteristics of the formulation. This approach was based on the Noyes–Whitney Equation (eq 1)<sup>19</sup>

$$\frac{dW}{dt} = \frac{DA\Delta C}{L} \quad (1)$$

where the rate of movement of the drug (weight  $W$ ) from the solid depot to solution ( $dW/dt$ ) was determined by the surface area of the formulation ( $A$ ), the diffusion constant of the drug ( $D$ ), the difference in concentration between the surface and

the bulk of the depot ( $\Delta C$ ) and the thickness of the diffusion layer ( $L$ ).

Assuming that the MR formulation forms one or several perfect sphere(s) that shrink symmetrically throughout the dissolution process and that the volume of the MR formulation is related to the amount of 2-HOF in the formulation,  $A$  is proportional to  $W^{2/3}$ . Assuming further that the release of 2-HOF from the drug depot is determined by the dissolution of the formulation and not by  $D$ ,  $\Delta C$  or  $L$ , these parameters can be substituted by a release rate constant ( $k$ ). Under these assumptions, the Noyes–Whitney equation was reformulated as eq 2

$$\frac{dW}{dt} = kW^{2/3} \quad (2)$$

Similar reformulations of the Noyes–Whitney equation have been reported previously for different applications.<sup>20–22</sup>

**Modeling. In Vitro Release of 2-HOF from the Depot Formulation.** It appears reasonable to assume that 2-HOF is primarily released from this formulation via two different mechanisms: one represented by the fraction of 2-HOF that is incorporated and bound into the formulation matrix, the release of which is therefore dependent on wetting and dissolution/pore formation in the matrix, and the other represented by the fraction of 2-HOF that is released from the nonporous part of the formulation. The total release rate was thus described as the sum of two discrete and simultaneous release mechanisms (eq 3).

$$\frac{dW_{\text{tot}}}{dt} = \frac{dW_{\text{p}}}{dt} + \frac{dW_{\text{np}}}{dt} = k_{\text{p}}W_{\text{p}}^{2/3} + k_{\text{np}}W_{\text{np}}^{2/3} \quad (3)$$

where the subscripts tot, p and np refer to total, porous and nonporous (dense), respectively.

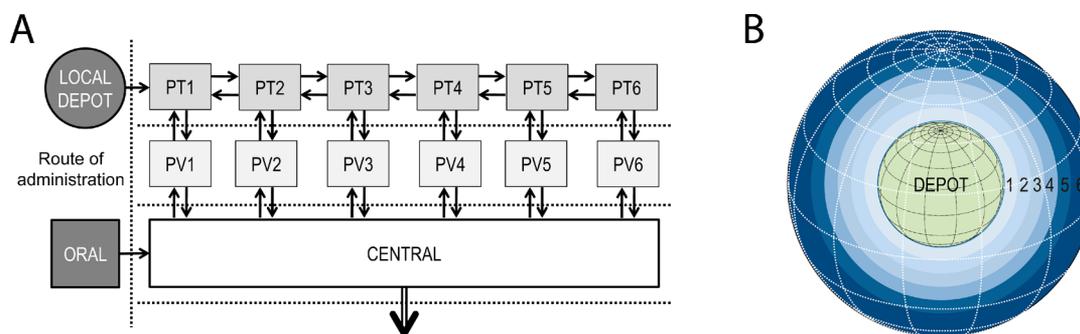
The porous and nonporous formulation components were allocated 57% and 43% of the total amount of 2-HOF, respectively, to represent the composition of the formulation.

A common feature of parenteral depot formulations is an initial unintended burst of readily available API on the outer surfaces of the formulation, which are in direct contact with the surrounding tissue fluids.<sup>23,24</sup> This initial release was kept as low as possible in this MR formulation, but the extent of the fraction released was nonetheless investigated by modeling the porous part as incorporating two separate release processes, giving a total of three simultaneous release mechanisms, as described by eq 4

$$\begin{aligned} \frac{dW_{\text{tot}}}{dt} &= \frac{dW_{\text{p-ub}}}{dt} + \frac{dW_{\text{p-b}}}{dt} + \frac{dW_{\text{np}}}{dt} \\ &= k_{\text{p-ub}}W_{\text{p-ub}}^{2/3} + k_{\text{p-b}}W_{\text{p-b}}^{2/3} + k_{\text{np}}W_{\text{np}}^{2/3} \end{aligned} \quad (4)$$

where the subscripts p–ub and p–b refer to unbound drug in the porous compartment (readily available at the surfaces, i.e., the burst dose) and bound drug in the porous compartment (enclosed in the matrix), respectively.

**In Vivo Release of 2-HOF from the Depot Formulation.** The in vivo analysis was carried out using the most promising release model from analysis of the in vitro data. However, as the in vivo solidification process occurs under moist conditions within the prostate gland, in contrast to the in vitro experiments where the formulation was cured in normal air, it was hypothesized that the in vivo release pattern might be somewhat different from the in vitro pattern. The presence of tissue and



**Figure 2.** (A) Schematic representation of the semiphysiologically based biopharmaceutical (PBBP) model developed to describe the prostatic tissue disposition and plasma concentrations of 2-HOF. The compartmental depiction includes prostate tissue (PT), the prostate vascular compartments (PV), the central PK compartment (i.e., systemic blood), and the connections between compartments indicated by arrows. (B) Schematic depiction of the prostate tissue shell approximation model used in the semi-PBBP model. The PT compartments are numbered 1 to 6. Data such as volumes and distances within the prostate, input into the semi-PBBP model, were estimated based on this model approach.

**Table 1. Physiological Data for the Prostate Used in the Semi-Physiologically Based Biopharmaceutical Model<sup>a</sup>**

prostate compartment	ShTh (cm)	PLd (cm)	PLs (cm)	PV (ml)	PAr (cm <sup>2</sup> )	PBV (ml)	PBQ (ml min <sup>-1</sup> )	PBAr (cm <sup>2</sup> )
P1	0.20	0.10	0.20	2.8	17	0.053	3.9	190
P2	0.20	0.30	0.20	3.9	23	0.075	5.5	260
P3	0.20	0.50	0.20	5.3	30	0.10	7.3	350
P4	0.20	0.70	0.20	6.8	39	0.13	9.5	460
P5	0.20	0.90	0.28	8.6	48	0.16	12	580
P6	0.36	1.2		21	67	0.39	29	1400
Total	1.4			48			67	

<sup>a</sup>ShTh = the thickness of the prostate tissue compartment shell, PV = the volume of the prostate tissue compartment, PAr = the area of the prostate tissue compartment, PLs = the mean distance between the prostate tissue compartment shells, PLd = the mean distance from the prostate tissue compartment to the depot, PBV = the volume of the prostate blood compartment, PBQ = the rate of blood flow in the prostate blood compartment, and PBAr = the area of the prostate blood compartment.

tissue fluids could affect both the porosity and the surface of the formulation. As a consequence, the in vivo release model was described by in vivo-specific parameters, whereas the release model structure was in accordance with the conclusions from the in vitro analysis.

### Physiological Modeling of Intraprostatic Drug Delivery. Semi-PBBP Model Structure A.

The prostatic gland in the semi-PBBP model was constructed of six tissue and six blood compartments with discrete connections between compartments, as displayed in Figure 2A. Each compartment was allocated an appropriate physiological volume to convert the amount of 2-HOF in the compartment to a corresponding concentration. The rate of the mass transport of 2-HOF from and to the PT compartments was described in terms of clearances (CL, unit: volume  $\times$  time<sup>-1</sup>) based on a drug-specific multicellular layer diffusion coefficient.<sup>25,26</sup> The connections between vascular compartments were described by the representative blood flows, where each prostate vascular compartment was supplied in parallel by blood from a central (systemic blood) compartment. Distances and relative volumes were calculated by applying the formula for the volume of a sphere (i.e.,  $V = 4\pi r^3/3$ ) for both the injected formulation and the prostate gland. It was also assumed that the formulation was positioned in the center of the selected region of the prostate gland. A schematic depiction of the six shells representing the PT compartments and the centrally positioned depot is shown in Figure 2B. The volumes and areas of the PT compartments, the mean distances between the PT compartments, and the mean distances from the respective PT compartment

to the depot were then calculated on the basis of the thickness of the shells. The volume of blood within the human prostate gland was assumed to be 1.5% of the total volume of the prostate and was calculated as 0.72 mL. The volume of the PT was not corrected accordingly, as the volume of blood was assumed negligible. The overall rate of prostatic blood flow (67 mL min<sup>-1</sup>) and the vascular area (3230 cm<sup>2</sup>) were calculated by adopting a blood perfusion rate of 0.97 mL min<sup>-1</sup> per mL of tissue and a vascular surface density of 67 cm<sup>2</sup> mL<sup>-1</sup>.<sup>27–30</sup> The volume of the prostate blood compartment, the rate of perfusion, and the surface area of each prostate compartment were then calculated from the volume fraction of each prostate compartment. The product of permeability and surface area is similar for estimates in tumors and normal tissue because the reduced vessel surface area in high-grade cancers is compensated for by increased blood flow and vessel wall permeability.<sup>30,31</sup> The volumes of the tumors are also usually low (<1 mL or 5–10% of the total prostate volume) at this stage of localized prostate cancer, justifying the assumption that the local disposition kinetics of 2-HOF are mainly affected by nontumor tissue. The physiological data for the PT used in the semi-PBBP model A are summarized in Table 1.

**Diffusion Drug Clearances.** The description of the flux of 2-HOF in the prostate was based on a multicellular layer diffusion coefficient ( $D_{MCL}$ ). The  $D_{MCL}$  for 2-HOF was estimated as  $1.8 \times 10^{-6}$  cm<sup>2</sup> s<sup>-1</sup> by applying eq 5<sup>32</sup>

$$\log(D_{MCL}) = C - [a \log(M_w)] + f(\log P) \quad (5)$$

336 where

$$f(\log P) = \frac{\alpha}{1 + e^{-(\log P - \beta)/\gamma}}$$

337 and where  $\log P$  is the octanol–water partition coefficient,  
338  $M_w$  is the molar mass ( $292.1 \text{ g mol}^{-1}$ ),  $C = -5.6$ ,  $a = 0.5$ ,  $\alpha =$   
339  $1.2$ ,  $\beta = 0.7$ , and  $\gamma = 0.6$ .  $\log P$  was estimated as 2.1 using  
340 ALOGPS2.1 based on the chemical structure of 2-HOF,  
341 described by the simplified molecular-input line-entry sys-  
342 tem (CC(C)(C(=O)NC1=CC(=C(C=C1)[N+](=O)[O-])  
343 C(F)(F)F)O).<sup>33</sup>

344 The flux of 2-HOF between the prostate compartments was  
345 then modeled using a one-dimensional diffusion approximation,  
346 expressed by the diffusion clearance ( $CL_D$ ) parameter.  $CL_D$   
347 was calculated from eq 6 using the estimated  $D_{MCL}$ , the mean  
348 distance between the compartments (PL) and the area over  
349 which the mass transport took place (Ar)

$$CL_D = \frac{Ar \times D_{MCL}}{PL} \quad (6)$$

351 The values for Ar and L that were used to calculate  $CL_D$   
352 between the tissues are listed in Table 1. The  $CL_D$  of 2-HOF  
353 between the PT and blood compartments was calculated  
354 using the vessel surface area and the distance to the blood  
355 compartment, arranged so that each blood compartment  
356 was centralized in each PT compartment, giving a distance  
357 of half the general tissue shell thickness (0.1 cm). This  
358 approach is justified by the similarities between normal  
359 and tumor tissues regarding the product of permeability  
360 and surface area.<sup>30,31</sup> The transmembrane transport mech-  
361 anism was assumed to be dominated by passive diffusion  
362 for this rather small, lipophilic drug molecule ( $M_w = 292.1$ ,  
363  $\log P = 2.1$ ,  $PSA = 75$ ).<sup>34</sup> The  $CL_D$  values used for the flux of  
364 2-HOF in PT in the semi-PBBP model are summarized in  
365 Table 2.

366 A one-compartment model including volume of distribution  
367 ( $V_d$ ) and systemic elimination clearance ( $CL_{elim}$ ) was used to  
368 describe the PK of 2-HOF in plasma. The  $V_d$  (expressed in mL)  
369 of 2-HOF in humans was estimated from previous in-house  
370 preclinical intravenous studies in rat (2100 mL/kg, weight  
371 350 g) and dog (1800 mL/kg, weight 30 kg), using eq 7 and  
372 allometric scaling<sup>35</sup>

$$\log(V_d) = 0.07714 \log(V_{d, \text{rat}}) \log(V_{d, \text{dog}}) + 0.5147 \log(V_{d, \text{dog}}) + 0.5860 \quad (7)$$

373

$$\frac{dC_{PT1}}{dt} = \frac{(CL_{DPT2} \times (C_{PT2} - C_{PT1})) + (CL_{DbPT1} \times ((C_{bPT1} \times f_{u_p}) - C_{PT1})) + v_{\text{release}}}{V_{PT1}} \quad (9)$$

400

401

402 where  $C_{PT1}$  is the concentration of 2-HOF in PT1,  $CL_{D1}$  is the  
403 diffusion clearance to prostate tissue in compartment 2 (PT2),  
404  $CL_{DbPT1}$  is the diffusion clearance to the connected prostate  
405 blood compartment,  $V_{PT1}$  is the volume of PT1 and  $v_{\text{release}}$  is the

$$\frac{dC_{PTn}}{dt} = \frac{(CL_{DPTn+1} \times (C_{PTn+1} - C_{PTn})) + (CL_{Dn-1} \times (C_{PTn-1} - C_{PTn})) + (CL_{DbPTn} \times ((C_{bPTn} \times f_{u_p}) - C_{PTn}))}{V_{PTn}} \quad (10)$$

410

411

412 where  $C$  is the concentration of 2-HOF,  $CL_{DPTn+1}$  is the diffusion  
413 clearance to the next prostate compartment,  $CL_{DPTn-1}$  is the

**Table 2. Diffusion Clearances,  $CL_D$ , Used in the Semi-PBBP Model to Represent the Flux of 2-HOF in the Prostate<sup>a</sup>**

prostate compartment	$CL_{DbPT}$ ( $\text{ml min}^{-1}$ ) $\times 10^3$	$CL_{DPT}$ ( $\text{ml min}^{-1}$ ) $\times 10^3$
1	100	9.1
2	140	13
3	190	17
4	250	21
5	320	19
6	760	

<sup>a</sup> $CL_{DbPT}$  and  $CL_{DPT}$  correspond to the tissue-to-blood and the tissue-to-tissue diffusion clearances for each prostate compartment, respectively.

For the simulations of 2-HOF PK after oral administration, 374  
an intestinal absorption rate ( $v_{\text{abs}}$ ) into the central compartment 375  
was modeled as a first-order process described by an absorption 376  
rate constant that was set at  $0.693 \text{ h}^{-1}$ , representing an 377  
absorption half-life of 1 h. 378

The average plasma concentration ( $C_{\text{ss,av}}$ ) following oral 379  
administration of 250 mg three times daily (TID) was 380  
calculated using eq 8 381

$$C_{\text{ss,av}} = \frac{F \times \text{dose}}{CL_{\text{elim}} \times \tau} \quad (8)$$

where  $F$  is the bioavailability and  $\tau$  is the dosage interval. The 383  
fractions of unbound 2-HOF in plasma ( $f_{u_p}$ ) and prostate 384  
tissue were set as 0.05 and 1, respectively. 385

**Mass Transport Equations Implemented in the Semi-PBBP** 386  
**Model for Intraprostatic Drug Delivery.** The following basic 387  
assumptions were used in this study: (i) that each compartment 388  
was well stirred, i.e. there were no concentration gradients 389  
within any of the compartments; (ii) that there was instant 390  
equilibration within each compartment, and that the concen- 391  
trations of unbound 2-HOF were the same in the tissue and 392  
blood compartments; (iii) that only free (unbound to e.g. 393  
plasma protein) drug was allowed to transit between compart- 394  
ments; and (iv) that the concentrations in the target tissue were 395  
pharmacologically relevant. 396

**Model Structure.** The concentration of 2-HOF in the 397  
prostate tissue compartment adjacent to the MR formulation 398  
(PT1) was described by eq 9 399

rate of drug release from the depot. The subscript  $b$  denotes the 406  
blood compartment. 407

The concentration of 2-HOF in prostate tissue compart- 408  
ments two to five (PT2-PT5) was described by eq 10 409

diffusion clearance back to the previous prostate compartment, 414  
 $CL_{DbPTn}$  is the diffusion clearance to the connected prostate blood 415

416 compartment, and  $V$  is the volume of the compartment.  $PT_n$   
 417 denotes prostate tissue compartment  $n$  and  $bPT_n$  denotes the  
 418 blood compartment linked to  $PT_n$ .

$$\frac{dC_{PT6}}{dt} = \frac{(CL_{DS} \times (C_{PT5} - C_{PT6})) + (CL_{DbPT6} \times ((C_{bPT6} \times fu_p) - C_{PT6}))}{V_{PT6}} \quad (11)$$

421  
 422 where  $CL_{DPT5}$  is the diffusion clearance from PT6 to PT5, and  
 423  $CL_{DbPT6}$  is the diffusion clearance to the connected prostate  
 424 blood compartment ( $bPT6$ ).  
 425

$$\frac{dC_{bPTn}}{dt} = \frac{(CL_{DbPTn} \times (C_{pn} - (C_{bPTn} \times fu_p))) + (Q_{bPTn} \times (C_{central} - C_{bPTn}))}{V_{bPTn}} \quad (12)$$

428  
 429 where  $C_{bPTn}$  is the concentration of 2-HOF in prostate blood  
 430 compartment  $n$ ,  $Q$  is the rate of blood flow,  $CL_{DbPT}$  is the  
 431 diffusion clearance to the connected PT compartment,  $C_{central}$  is  
 432 the concentration of 2-HOF in the central compartment, and  $V$  is  
 433

$$\frac{dC_{central}}{dt} = \frac{\sum (Q_{bPTn} \times (C_{bPTn} - C_{central})) - (CL_{elim} \times C_{central}) + v_{abs}}{V_d} \quad (13)$$

438  
 439 The concentration of unbound 2-HOF in the central  
 440 compartment ( $C_{u,central}$ ) was calculated as  $C_{central} \times fu_p$ .

441 **Semi-PBBP Model Structure B.** The prostate gland in model  
 442 structure B was described by one tissue compartment and one  
 443 vascular compartment only. This simplification of model  
 444 structure A was utilized for estimation of parameters describing  
 445 the release of 2-HOF from the parenteral MR formulation and  
 446 also to simulate the potential biophysical consequences of  
 447 variations in the dissemination of the total dose of 2-HOF  
 448 through the prostate tissue.

449 The outcomes of the two models (A and B) were compared.  
 450 The concentration–time profiles for 2-HOF in the central  
 451 compartment, that is, blood, were identical ( $R^2 = 1.000$ ).

452 Equations 14–16 were used for model structure B. Equation  
 453 14 was used to describe the concentration of 2-HOF in the  
 454 PT ( $C_{PT}$ )

$$\frac{dC_{PT}}{dt} = \frac{CL_D \times ((C_{bp} \times fu_p) - C_{PT}) + v_{release}}{V_{PT}} \quad (14)$$

457 where  $C_{bPT}$  is the concentration of 2-HOF in prostatic blood,  
 458  $CL_D$  is the diffusion clearance between prostate tissue and  
 459 prostate blood, and  $V_{PT}$  is the volume of the prostate, as in eq 6.  
 460 The concentration of 2-HOF in prostatic blood was  
 461 described by eq 15

$$\frac{dC_{bPT}}{dt} = \frac{CL_D \times (C_{PT} - (C_{bPT} \times fu_p)) + (Q_p \times (C_{central} - C_{bPT}))}{V_{bp}} \quad (15)$$

463 where  $Q_p$  is the rate of prostatic blood flow and  $V_{bp}$  is the  
 464 volume of the prostate blood.

465 The concentration of 2-HOF in the central compartment was  
 466 described by eq 16

$$\frac{dC_{central}}{dt} = \frac{(Q_p \times (C_{bPT} - C_{central})) - (CL_{elim} \times C_{central})}{V_d} \quad (16)$$

467

The concentration of 2-HOF in PT compartment six (PT6)  
 was described by eq 11

The concentration of 2-HOF in prostate blood compartment  
 $n$  was modeled by eq 12

the compartment volume.  $bPT_n$  denotes the observed blood com-  
 partment and  $PT_n$  denotes the PT compartment linked to  $bPT_n$ .

The concentration of 2-HOF in the central compartment was  
 modeled according to eq 13

**Parameter Estimations. In Vitro Release of 2-HOF from  
 the Depot Formulation.** The drug release-related parameters  
 were estimated by fitting the experimental in vitro release-  
 time profiles to the models described in eqs 3 and 4. The main  
 parameters estimated were the various release-rate constants  
 ( $k$ ). The release model that included a third release mechanism  
 (eq 4) was also used to estimate the fractions of 2-HOF  
 allocated to the porous-unbound and porous-bound parts. The  
 sum of these two fractions was always 57% of the total 2-HOF  
 content.

**In Vivo Release of 2-HOF from the Injected Depot  
 Formulation.** The mechanisms of the release of 2-HOF from  
 the MR formulation in the in vivo analysis were modeled using  
 the results acquired in the in vitro analysis. The parameters  
 describing the release of 2-HOF from the depot in vivo and the  
 $CL_{elim}$  were estimated using model structure B by fitting the  
 concentration in the plasma compartment to the observed  
 plasma concentration–time profile. The mean dose of 2-HOF  
 administered as Liproca Depot into one lobe of the peripheral  
 zone in the clinical study (720 mg) was used in the estimations.  
 The estimated parameters related to the depot release and in  
 vivo disposition were used in subsequent simulations.

**Simulations. Sensitivity to Estimated Parameters.** Sensi-  
 tivity simulations were carried out using the model structure B  
 to evaluate the impact of each estimated parameter on the  
 plasma concentration–time profile. Thus, the estimated values  
 of  $k$ ,  $CL_{elim}$ , and fraction of  $W$  allocated to the unbound and  
 bound fractions of the porous part of the composition were  
 varied and the impact on the result was observed. The impact  
 of a 2-fold reduction and increase in release constants for the  
 bound porous and nonporous material, respectively, and  $CL_{elim}$   
 were investigated. Also, the estimated fraction allocated to the  
 readily available (unbound) fraction of the porous granules,  
 that is, the unintended burst dose, was investigated at a value of  
 zero and at a 2-fold increase.

**Penetration of 2-HOF into Prostate Gland Tissue.** The  
 concentration–time profile of 2-HOF in the PT and its

**Table 3. Estimated Parameters, Release Rate Constants, and Amounts of 2-HOF As Percent of the Dose Related to Each Release Process, for Modeling the in Vitro Release of 2-HOF from Liproca Depot<sup>a</sup>**

release component	two-phase model (eq 3)			three-phase model (eq 4)		
	% of amount	$k$ ( $\mu\text{g}^{1/3} \text{ day}^{-1}$ )	$k$ ( $\text{day}^{-1}$ )	% of amount	$k$ ( $\mu\text{g}^{1/3} \text{ day}^{-1}$ )	$k$ ( $\text{day}^{-1}$ )
nonporous	43	0.30 (3.3)	0.010	43	0.35 (3.3)	0.012
porous <sup>b</sup>	57	1.25 (3.3)	0.039			
porous bound <sup>c</sup>				33 (3.6)	0.57 (5.0)	0.021
porous unbound <sup>c</sup> (unintended burst dose)				24 (3.6)	3.2 (2.0)	0.13
model performance	AIC = 1650, SSR = $3.3 \times 10^8$			AIC = -302, SSR = $0.35 \times 10^8$		

<sup>a</sup>For the two-phase analysis, rate constants were estimated and the percentage of the dose in each release component was based on the composition of the formulation. Release rate constants, in units  $\mu\text{g}^{1/3} \text{ day}^{-1}$ , are also displayed normalized to amount<sup>1/3</sup>, unit  $\text{day}^{-1}$ . Estimated values are presented with CV% within brackets. <sup>b</sup>Adopted in the 2-phase model (eq 3). <sup>c</sup>Adopted in the 3-phase model (eq 4).

dependence on the diffusion distance from the depot was simulated with model structure A at single doses of 720, 1560, 2500, and 3500 mg. The model's sensitivity to changes in  $\text{CL}_D$  and prostatic blood flow was also investigated to measure its robustness to changes in input data and the effects of vascularization. The sensitivity to changes in  $\text{CL}_D$  was investigated by changing the relationship between the tissue-to-blood  $\text{CL}_D$  ( $\text{CL}_{D_{bbPT}}$ ) and tissue-to-tissue  $\text{CL}_D$  ( $\text{CL}_{D_{PT}}$ ) by increasing or decreasing the  $\text{CL}_{D_{bbPT}}$  by a factor of 2. The effect of changes in blood flow was investigated by changing the total tissue perfusion rate to  $0.34 \text{ mL min}^{-1}$  per mL PT, which has been reported for healthy patients.<sup>27</sup>

**Simulation of Dose Planning and Tissue Distribution for the Parenteral Formulation.** It seemed reasonable to assume that increasing the dose and increasing the dissemination or spread of the formulation through the tissue will improve the exposure of the prostate gland to 2-HOF. These aspects were investigated by simulations using model structure B for the minimum (400 mg), mean (720 mg), and maximum (1560 mg) doses administered in the clinical study as well as for higher doses of 2500, 3500, and 4500 mg. It was recognized that 2-HOF had been disseminated through the prostate gland to a certain degree in the clinical study, according to the clinical protocol. To investigate the potential effect of increasing the spread of the formulation, simulations were performed by doubling the effective area that the formulation reached. This increase in the effective area is the equivalent of one big spherical unit being dispersed into eight smaller individual spherical units of equal size. The system was assumed to be unaltered by the treatment (i.e., no changes to the in vivo release mechanisms, formulation composition, or physiological response). Thus, to investigate the implications of spreading the same dose, eq 4 was multiplied by two.

**Repeated Oral Administration of Flutamide.** A dosage of 250 mg flutamide TID was simulated using model structure B. The  $C_{ss,av}$  for 2-HOF was calculated using eq 8, assuming that the complete dose of flutamide reached the systemic circulation and was metabolized to 2-HOF, that is, that the dose of 2-HOF was equal to the dose of flutamide. This exercise was carried out in order to facilitate a comparison of 2-HOF exposure between the conventional oral route of administration and the local intraprostatic depot route. A predictive comparison between simulated plasma and prostate concentrations of 2-HOF following local single-dose administration of 2-HOF (Liproca Depot: 720, 1560, 2500, and 3500 mg) and repeated oral administration of flutamide (250 mg TID) was also carried out using model structure A.

**In Vitro–In Vivo Correlation.** The rate of drug release in vitro was correlated with that in vivo by relating the normalized

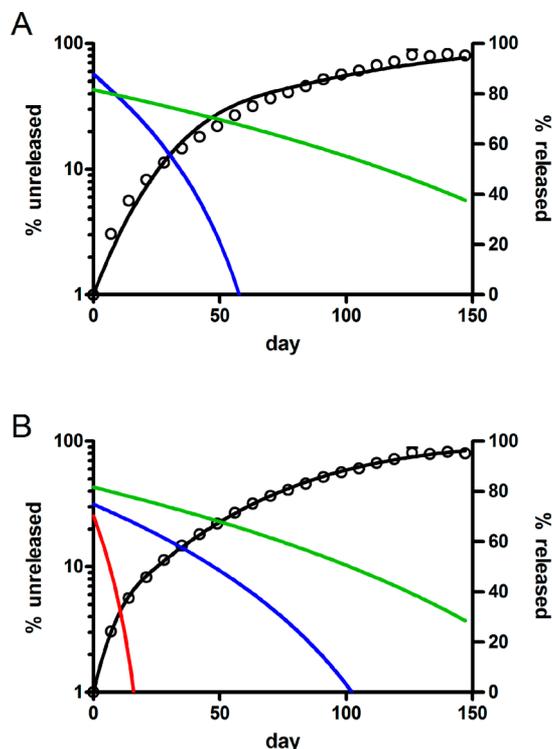
release constants for each component in the formulation, that is, porous and nonporous. The constants were normalized to the cubic root of the initial amount of 2-HOF ( $W^{1/3}$ ) to acquire mass-normalized rate constants ( $k/W^{1/3}$ ) with units  $\text{day}^{-1}$ . The normalized rate constants were compared in the IVIVC. The amounts and rate constants related to respective mechanisms, that is, porous and nonporous, were acquired from the in vitro and in vivo analyses. The IVIVC was also simulated using model structure B and scaled in vitro release parameters for an intraprostatic 2-HOF dose of 720 mg as Liproca Depot.

**Data Analysis.** Akaike information criteria (AIC), sum of squared residuals (SRR), visual examination, and the precision of parameter estimation were investigated to evaluate and compare the goodness of fit for the different models. All analyses of kinetic data were performed (weighted  $1/\hat{y}^2$ ) using WinNonlin Professional software V6.3 (Pharsight Corp., CA). Simulations were performed with Berkeley Madonna software v8.3.18 (University of California, Berkeley, CA, U. S. A.).

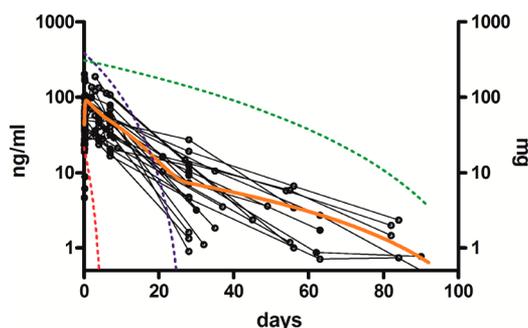
## RESULTS

**In Vitro Release of 2-HOF.** The results from the in vitro investigation are summarized in Table 3. Observations from the in vitro experiment and simulated model curve corresponding to the two-phase release and the three-phase release models are shown in Figure 3. The model with three simultaneous release mechanisms described the in vitro release significantly better than the two-phase model (two-phase AIC = 1650, SSR =  $3.3 \times 10^8$ , three-phase AIC = -302, SSR =  $0.35 \times 10^8$ ). The estimated in vitro release rate constants were:  $k_{p-ub} = 3.2 \mu\text{g}^{1/3} \text{ day}^{-1}$ ,  $k_{p-b} = 0.57 \mu\text{g}^{1/3} \text{ day}^{-1}$ , and  $k_{np} = 0.35 \mu\text{g}^{1/3} \text{ day}^{-1}$ . The readily available fraction, that is, the unbound burst dose of 2-HOF from the porous part of the MR formulation, was estimated to be 24% of the total dose with the three-phase model in vitro.

**In Vivo Release of 2-HOF. Depot release and description of plasma concentration–time profile for 2-HOF.** There was a high correlation between the plasma compartment kinetics and the observed plasma concentration–time profiles for 2-HOF, fitting the three-component (eq 4) release model, based on the in vitro investigation for drug release from the depot (Figure 4). In vivo release parameters are listed in Table 4. The estimated release rate constants were:  $k_{p-ub} = 15 \mu\text{g}^{1/3} \text{ day}^{-1}$ ,  $k_{p-b} = 7.9 \mu\text{g}^{1/3} \text{ day}^{-1}$ , and  $k_{np} = 1.7 \mu\text{g}^{1/3} \text{ day}^{-1}$ . The fraction of unbound 2-HOF in the porous part of the formulation (i.e., the burst dose) was estimated to be 3% of the total dose in vivo.  $\text{CL}_{elim}$  was estimated as  $630 \text{ L day}^{-1}$  and the  $V_d$  used in the estimations and simulations was predicted, by allometric scaling, to be  $1.3 \text{ L kg}^{-1}$ . A plot of the observations from the clinical study and the model fit is shown in Figure 4.



**Figure 3.** Observed in vitro release of 2-HOF (open circles) displayed as means  $\pm$  SD ( $n = 4$ ), and the model fit (black) of total % of 2-HOF released. Colored lines represents the percent unreleased from the respective formulation component (red = porous unbound, blue = porous bound, green = nonporous). (A) Release model described by two release mechanisms (eq 3). (B) Release model described by three release mechanisms (eq 4).



**Figure 4.** Individual plasma concentration–time profiles for 2-HOF from the clinical study in patients with local prostate cancer (T1–T2) (connected black circles) and the model fit (orange solid line) using Model structure B. Colored dotted lines represent the amount of 2-HOF still to be released from the respective formulation component (red = porous unbound, blue = porous bound, green = nonporous).

**Table 4. Estimated Parameters for the in Vivo Release of 2-HOF from Liproca® Depot<sup>a</sup>**

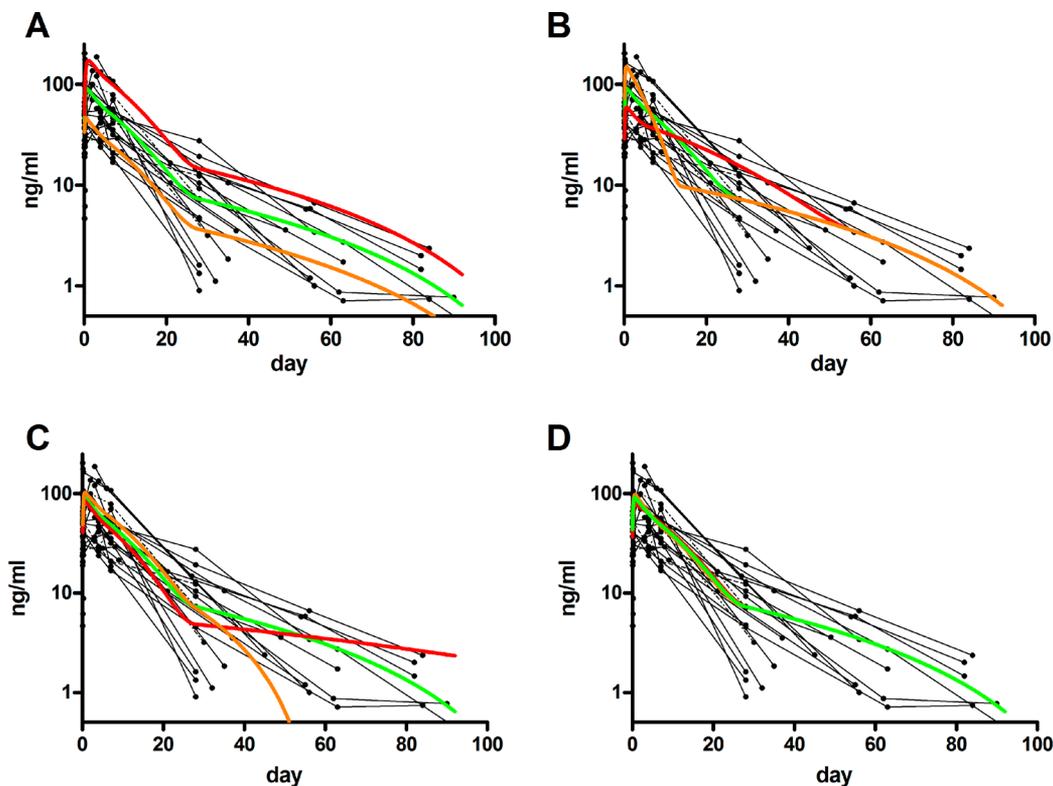
release component	% of amount	$k$ ( $\mu\text{g}^{1/3} \text{ day}^{-1}$ )	$k$ ( $\text{day}^{-1}$ )
nonporous	43	1.7	0.025
porous bound	54	7.9	0.11
porous unbound	3	15	0.54

<sup>a</sup>Release rate constants, in units of  $\mu\text{g}^{1/3} \text{ day}^{-1}$ , are also displayed normalized to amount<sup>1/3</sup> with the unit of  $\text{day}^{-1}$ .

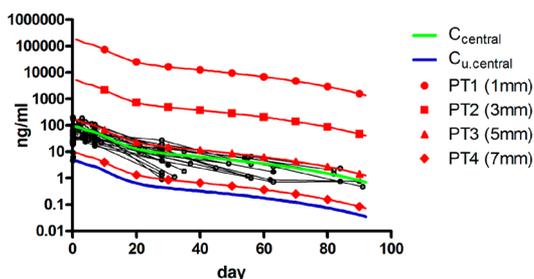
**Simulations. Sensitivity Simulations.** The results from the 602 sensitivity simulations, using changes to the estimated param- 603 eters from the in vivo analysis, are presented in Figure 5. The 604 terminal half-life of 2-HOF in plasma was dependent on its rate 605 of release from the dense nonporous granules, whereas the area 606 under the plasma concentration–time curve (exposure, AUC) 607 for 2-HOF was also dependent on  $CL_{\text{elim}}$ . The initial (0–2 608 days) increase in plasma concentrations was partly determined 609 by the fraction of unbound 2-HOF in the porous granules at 610 the exposed surfaces. However, in relation to the two main 611 release components, the fraction of unbound 2-HOF in the 612 porous granules, that is, unintended burst part, had negligible 613 influence on the overall plasma profile. The initial (0–2 days) 614 and midperiod (2–20 days) plasma profiles were dominated 615 by the porous composition, whereas the extended profile (20– 616 92 days) was determined by the dense material in the depot 617 formulation. 618

**Prostate Tissue Concentration and Tissue Penetration of 619 2-HOF.** The penetration of 2-HOF in the PT following a single 620 dose of the parenteral MR formulation was simulated using 621 model structure A. The model was capable of simulating the 622 PT concentration ( $C_{\text{PT}}$ ) in relation to the distance to the local 623 depot over time (spatiotemporal) (Figure 6). At pseudo- 624 equilibrium, the  $C_{\text{PT}}/C_{\text{u,central}}$  ratios for the PT compartments 625 PT1–PT6 (mean distance to depot formulation in brackets) 626 were as follows: PT1 39000 (1 mm), PT2 1200 (3 mm), PT3 627 36 (5 mm), PT4 2.1 (7 mm), PT5 1.0 (9 mm), and PT6 1.0 628 (12 mm). For the whole PT this was equivalent to an average 629  $C_{\text{PT}}/C_{\text{u,central}}$  ratio of 2400. This corresponds to a total 630 concentration of 2-HOF in PT that is 120 times higher than 631 that in plasma. This demonstrates that the targeting and 632 accumulation of 2-HOF is potentially significant over an area 633 of 5 mm in each direction from the depot surface. Each discrete 634 unit of the formulation will consequently affect a total axial 635 length of 10 mm of tissue throughout the dosage interval. The 636 tissue penetration of 2-HOF was dependent on the relationship 637 between  $CL_{\text{DPT}}$  and  $CL_{\text{DbPT}}$ , as displayed in Figure 7. As  $CL_{\text{D}}$  638 is compartment-specific (dependent on area and length), the 639  $CL_{\text{DbPT}}/CL_{\text{DPT}}$  ratio is given as a range. The simulated 640 reduction of prostatic blood flow from  $0.97 \text{ mL min}^{-1}$  per 641 mL PT to a healthy level,  $0.34 \text{ mL min}^{-1}$  per mL PT, had no 642 impact on the PT tissue penetration or plasma concentration– 643 time profile of 2-HOF.<sup>27–30</sup> 644

**Impact of Dose and Dispersion of the MR Formulation on 645 the Release and Plasma PK of 2-HOF.** The predicted effects of 646 variations in the dose and extent of dissemination of the MR 647 formulation are shown in Figure 8. When the same parenteral 648 dose was distributed further throughout the prostate gland, the 649 total amount of released 2-HOF per time was increased because 650 of the larger surface area available for drug release from the 651 depot formulation. As a result,  $C_{\text{max}}$  in plasma and tissue in- 652 creased and the terminal plasma half-life of 2-HOF was 653 reduced. Increased distribution also increased the fraction of 654 the PT that was close to the depot. For instance, when applying 655 the geometry of a sphere, if the formulation is kept roughly as 656 one unit (i.e., minimal dissemination), approximately 20% of 657 the PT will be within 5 mm of the depot, which should easily 658 cover the volume of most tumors of about 0.5–1 mL in this 659 patient category.<sup>36</sup> This percentage would theoretically increase 660 to approximately 63% if the same volume of the formulation is 661 divided into 8 units. This supports a dosage strategy that, with 662 the assistance of modern imaging techniques, could provide 663 highly precise tumor-directed therapy. 664



**Figure 5.** Sensitivity plots simulating the impact on the systemic (blood) 2-HOF concentration–time profiles of changes to (A) the systemic elimination clearance ( $CL_{elim}$ ), (B) the release rate from the porous composition containing bound drug (corresponding to 54% of total dose), (C) the release rate from the dense nonporous composition (corresponding to 43% of total dose), and (D) the amount of available unbound 2-HOF in the porous composition (corresponding to 3% of total dose). The graph shows individual plasma concentration–time profiles for 2-HOF from the clinical study (connected black dots) and the simulated concentrations in the central compartment (solid lines). Estimated parameters from the in vivo analysis were used as reference (green). Simulations for increases (double the values for (A)  $CL_{elim}$ , (B)  $k_{p-br}$ , (C)  $k_{np}$ , and (D) the amount of unbound drug in the porous compartment; shown in orange) and decreases (half the values for (A)  $CL_{elim}$ , (B)  $k_{p-br}$ , and (C)  $k_{np}$ , and (D) zero unbound drug in the porous compartment; shown in red) in the reference input data are shown in the plots.

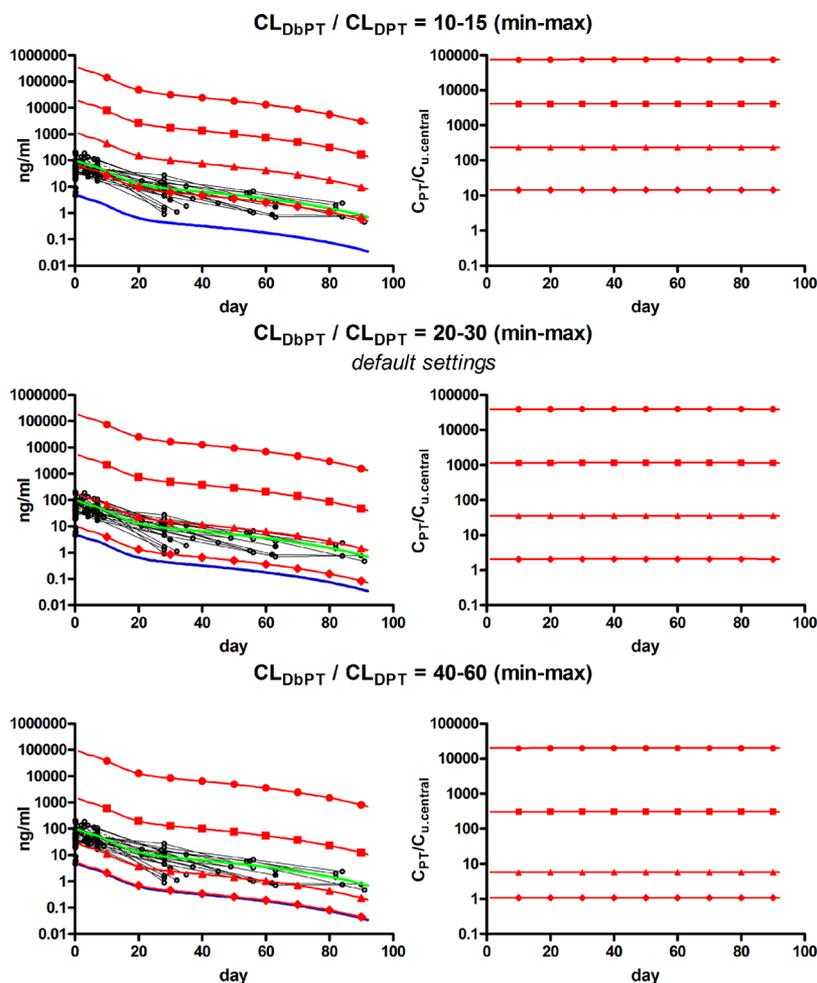


**Figure 6.** Individual plasma concentration–time profiles for 2-HOF from the clinical study in patients with local prostate cancer (T1-T2) (connected black circles) and simulated concentration–time profiles for total (green) and unbound (blue) 2-HOF in the central compartment and for 2-HOF in the prostate tissue compartments (PT; red) PT1 (dots), PT2 (squares), PT3 (triangles), PT4 (diamonds), with the mean distance to the depot formulation shown in millimeters. The concentrations in PT5 and PT6 were the same as the concentration of unbound 2-HOF in the systemic plasma and these values were thus excluded from the plot.

665 *2-HOF Plasma Concentrations after Repeated Oral*  
 666 *Administration of Flutamide (250 mg TID).* The simulated  
 667 plasma concentration–time profile for 2-HOF after 250 mg  
 668 oral flutamide TID (total daily dose of 750 mg for 5 days) is  
 669 shown in Figure 9. The calculated  $C_{ss,av}$  after oral admin-  
 670 istration was  $1180 \text{ ng mL}^{-1}$ , which is similar to previously  
 671 reported 2-HOF concentrations after oral administration of

flutamide 250 mg TID ( $1629 \pm 586 \text{ ng mL}^{-1}$ ).<sup>37</sup> After oral 672  
 administration, the concentration of 2-HOF in the PT was 673  
 equivalent to the concentration of unbound 2-HOF in plasma 674  
 (i.e., the systemic concentration). The comparison between 675  
 simulated systemic plasma and prostate concentrations of 676  
 2-HOF following a local single dose of Liproca Depot (720, 677  
 1560, 2500, and 3500 mg) and repeated oral doses of flutamide 678  
 250 mg TID is shown in Figure 10. 679

*In Vitro–In Vivo Correlations.* The comparison of the 680  
 normalized release rate constants ( $k/W^{1/3}$ ) acquired from in 681  
 vitro and in vivo analyses is shown in Table 5. Figure 11 shows 682  
 the simulated in vivo plasma concentration–time profile using 683  
 the estimated in vitro release parameters from the three-phase 684  
 release model, scaled to a clinical dose of 720 mg, using the 685  
 semi-PBBP model structure B, and PK parameters estimated 686  
 from the in vivo study. Although the simulated plasma profile 687  
 showed dissimilarities to the estimated plasma profile, especially 688  
 in the early to middle stages, it corresponded reasonably 689  
 well with observations. This was mainly a consequence of the 690  
 acceptable correlation acquired for the nonporous slow release 691  
 component in the formulation. Despite the discrepancies, this 692  
 comparison demonstrated that a reasonably accurate, direct 693  
 IVIVC is possible using the suggested release approach and in 694  
 vitro methodology. The results suggest that the applied in vitro 695  
 method and the theoretical approach for the release can be 696  
 used in assessing the clinical performance of this parenteral MR 697  
 formulation. 698

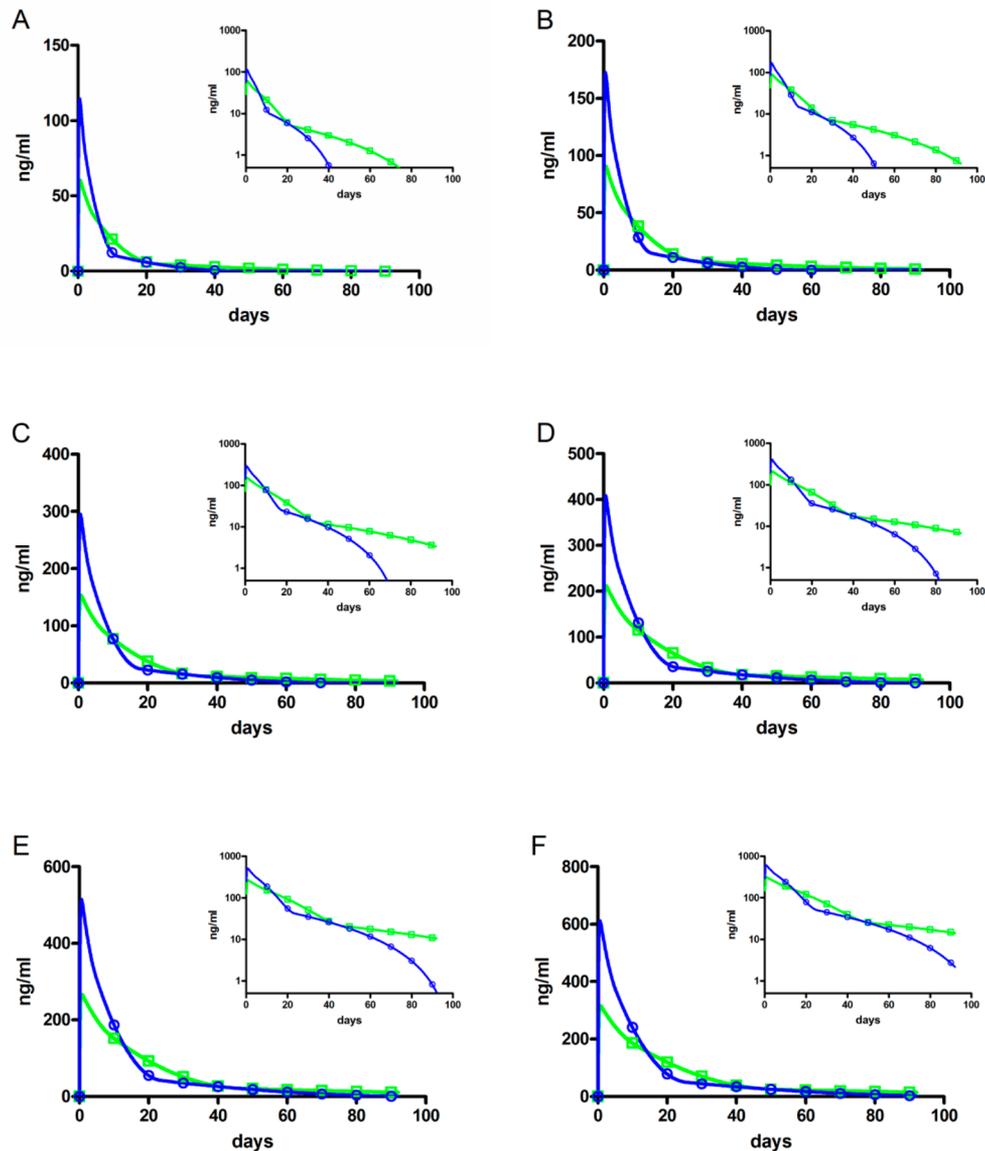


**Figure 7.** Impact of the relationship between the tissue-to-blood ( $CL_{DbPT}$ ) and tissue-to-tissue ( $CL_{DPT}$ ) intraprostatic diffusion clearances on the 2-HOF prostate tissue (PT) concentrations. The graphs show the individual plasma concentration–time profiles for 2-HOF from the clinical study (connected black squares) and simulated concentration–time profiles for total (green) and unbound (blue) 2-HOF in the central compartment and for 2-HOF in the PT compartments (red) PT1 (dots), PT2 (squares), PT3 (triangles), PT4 (diamonds), at mean distances from the depot formulation of 1, 3, 5, and 7 mm, respectively. The concentrations in PT5 and PT6 were the same as the concentration of unbound 2-HOF in the systemic plasma and these values were thus excluded from the plots. For each setting, the 2-HOF tissue accumulation is also shown as the concentration in the PT ( $C_{PT}$ ) divided by the concentration of unbound 2-HOF in the central compartment ( $C_{u,central}$ ).

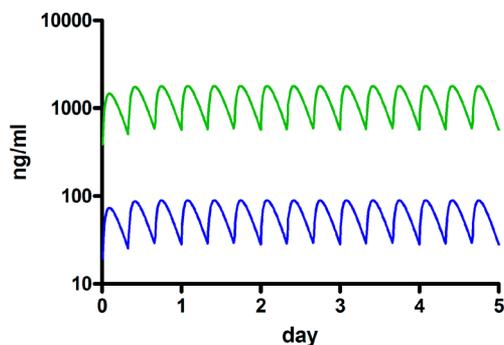
## 699 ■ DISCUSSION

700 A semi-PBBP model was developed to investigate tissue  
 701 concentrations and the spatiotemporal distribution of 2-HOF  
 702 in the prostate gland after intraprostatic single-dose delivery  
 703 of an MR formulation. The parenteral MR formulation was  
 704 microstructurally designed to provide fast and slow rates of  
 705 release of 2-HOF from the porous and dense nonporous parts  
 706 of the formulation, respectively. In the model analysis, the *in*  
 707 *vivo* release of 2-HOF agreed well with two-phase release  
 708 characteristics. The semi-PBBP model was based on plasma  
 709 concentration–time data for 2-HOF obtained from a phase II  
 710 study in 24 patients with localized PC (T1-T2), in which a  
 711 single mean dose of 720 mg 2-HOF in the depot formulation  
 712 was injected by TRUS into one lobe of the prostate gland.<sup>16</sup>  
 713 Simulations using the semi-PBBP model produced realistic  
 714 prostate concentration–time profiles and spatiotemporal  
 715 distributions of 2-HOF in the PT. In addition, plasma PK  
 716 profiles after oral administration were replicable. Finally, an  
 717 IVIVC of the release rates of 2-HOF was partially established.  
 718 The reformulated Noyes–Whitney equation (eq 1), which  
 719 describes the direct correlation between the release rate and the

amount of API in the dose, accurately described the *in vitro* 720  
 drug release profile. The three-phase release model (eq 4), 721  
 determined to be the most appropriate one from the *in vitro* 722  
 investigation, was used to describe drug release in the PBBP 723  
 model, which was then used to estimate the *in vivo* release rate. 724  
 The IVIVC subsequently showed a reasonably good correlation 725  
 for the nonporous (dense) slow release part of the formulation. 726  
 No direct correlation was found between *in vitro* and *in vivo* 727  
 results for release from the porous part (i.e., the estimated 728  
 release rate constants and the fraction of unintended burst of 729  
 unbound drug from the porous part were both different). There 730  
 are several potential reasons for these discrepancies. One may 731  
 be differences in the overall shape of the depot formulations 732  
 in the *in vitro* and *in vivo* investigations. The *in vitro* study was 733  
 performed with roughly hemispherical lumps of solidified 734  
 formulation, with theoretically less available surface area than 735  
 would be seen when dissolving the more unevenly distributed 736  
 formulation occurring *in vivo*, when the formulation is 737  
 disseminated across the prostate gland (see discussion below 738  
 in relation to Figure 12). Another possible cause to the ob- 739  
 served differences between the *in vitro* and *in vivo* characteristics 740

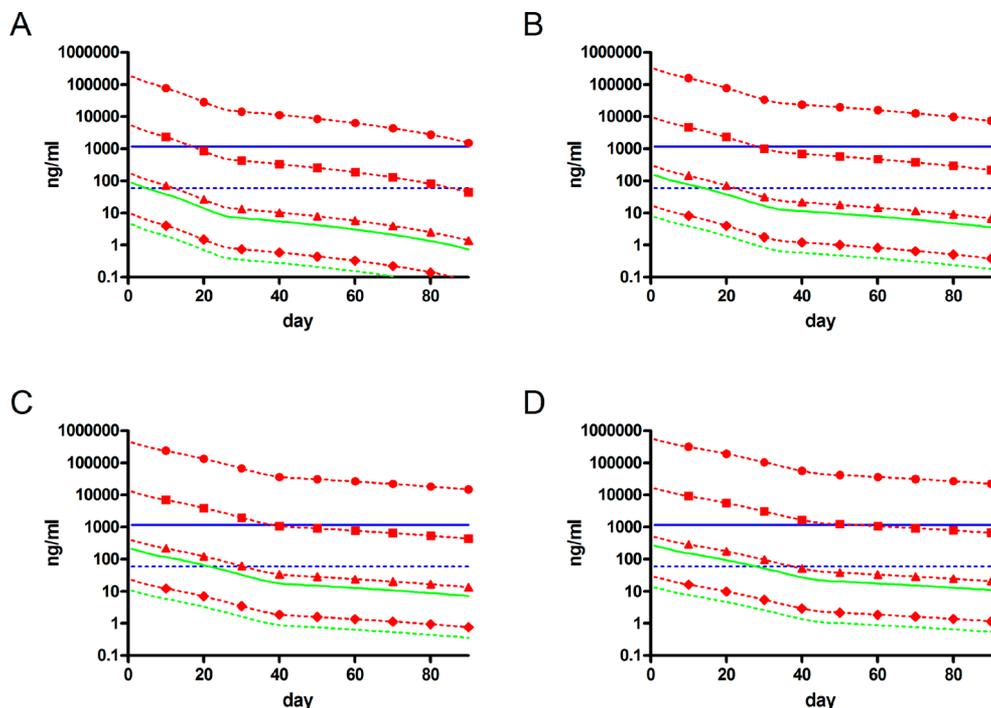


**Figure 8.** Simulations of the impact of dose and dissemination of the formulation on the concentration of 2-HOF in the central compartment. Simulated concentration–time profiles in the central compartment are shown for the mean dissemination seen in the clinical study (green) and the area increased by a factor of 2 (blue) after intraprostatic administration of the depot formulation containing a dose of (A) 400 mg, (B) 720 mg, (C) 1560 mg, (D) 2500 mg, (E) 3500 mg, and (F) 4500 mg. Lin–log scaled inserts of the respective plots are included.



**Figure 9.** Simulated concentration–time profiles for total (green) and unbound (blue) 2-HOF in the central compartment (systemic plasma) during repeated oral administration of flutamide 250 mg TID, assuming that the complete dose of flutamide reached the systemic circulation as 2-HOF.

is the interaction between the formulation and the surrounding media. This seems highly plausible, considering that the release of 2-HOF from the porous part was influenced more than from the compressed dense part, which is largely embedded in (and protected by) the surrounding porous matrix. In addition, the human prostate gland has a higher capacity to maintain local sink conditions and reduce the aqueous boundary layer surrounding the formulation than the more unstirred in vitro situation. The flow of biological fluids in the PT in vivo might also affect the formulation differently from the in vitro assay setup. The potential for disintegration of the porous part of the MR formulation is increased by the mechanical forces resulting from intraorgan fluid movements and tissue contractions. One month after it was administered by intraprostatic injection in a preclinical efficacy and safety study in dogs, the MR formulation was seen to be distributed as small particles (Figure 12), which is in contrast to the in vitro setup where a

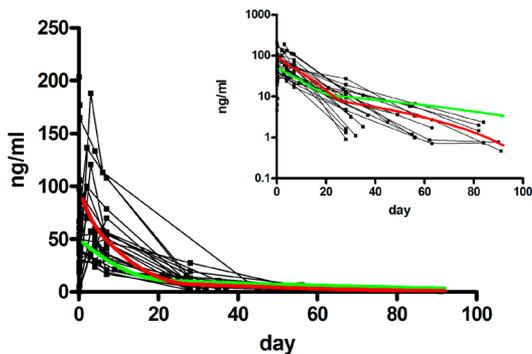


**Figure 10.** Simulated concentration–time profiles for 2-HOF following a single intraprostatic dose of the depot formulation (720 mg (A), 1560 mg (B), 2500 mg (C), and 3500 mg (D)) and repeated oral 250 mg doses of flutamide TID. The blue lines represent average plasma concentrations after oral administration and the green lines represent plasma concentrations after administration of the intraprostatic depot formulation. The red lines show the concentrations in prostate tissue (PT) compartments PT1 (dots), PT2 (squares), PT3 (triangles), and PT4 (diamonds), at mean distances of 1, 3, 5, and 7 mm from the depot formulation, respectively. Solid and dotted lines represent total and unbound 2-HOF concentrations, respectively.

**Table 5. Comparison of the Area-Normalized Release Rate Constants,  $k/W^{1/3}$ , Acquired from the in Vitro,  $k_{in\ vitro}$ , and in Vivo,  $k_{in\ vivo}$ , Analyses Carried out Using the Three-Phase Release Model<sup>a</sup>**

formulation component	$k_{in\ vitro}/k_{in\ vivo}$
nonporous	0.47
porous, bound drug	0.20
porous, unbound drug	0.24

<sup>a</sup>Equation 4.



**Figure 11.** Simulated plasma concentration–time profile for 2-HOF obtained using release parameters acquired from the in vitro experiments (green line). Individual plasma concentration–time profiles for 2-HOF from the clinical study (connected black squares) and the model fit (red line) using model structure B are also shown. A lin–log scaled insert is included.



**Figure 12.** Resected prostate gland that was removed 12 weeks after administration of the parenteral MR formulation during a GLP toxicological study in dogs.<sup>12</sup>

single unit of the formulation was investigated. It is also possible that the observed discrepancy between in vitro and

vivo behavior is a result of a more dense calcium sulfate-based matrix formed by solidification in moisture (in vivo), creating stronger structures than when solidification occurs in

763 air (in vitro). Because the fraction of unbound drug (burst  
764 dose) only represented about 3% of the total released dose in  
765 vivo, in comparison to 24% in vitro, it appears that the in vivo  
766 release of 2-HOF was more than 95% controlled by the two  
767 designed release compartments in the MR formulation. The  
768 immediately available fraction in the in vivo scenario is hence  
769 probably mostly represented by 2-HOF located on the outer  
770 surface of the formulation. It is also notable that the amount  
771 released as a nondeliberate burst in vivo was lower in this MR  
772 parenteral formulation than in other parenteral formula-  
773 tions.<sup>23,24</sup> From both efficacy and safety perspectives, the  
774 demonstrated IVIVC for the slow release of drug from the  
775 dense nonporous part of the MR formulation is very en-  
776 couraging for future pharmaceutical and clinical development.

777 The sensitivity evaluations of the model (Figure 5) indicated  
778 that both designed release components of the formulation were  
779 required to reach the targeted local concentration–time profile  
780 (a fast onset of action and prolonged 2-HOF exposure over  
781 time). The increase in plasma  $C_{max}$  and the extent of systemic  
782 exposure during the first weeks were dominated by the release  
783 of 2-HOF from the porous part, whereas the prolonged  
784 exposure and terminal half-life were determined by release from  
785 the nonporous part. Changes in the  $CL_{elim}$  had a direct effect on  
786 the exposure of plasma to 2-HOF, as expected, but not on the  
787 terminal half-life. This was because the release rate from the  
788 formulation was considerably slower than the rate of blood flow  
789 through the prostate gland. The extent of tissue penetration  
790 and the concentration gradient of 2-HOF inside the prostate  
791 gland were sensitive to the  $CL_D$  values within the tissue and  
792 between the tissue and the blood. This is an important  
793 consideration, in that these values determine the mean distance  
794 that a 2-HOF molecule will diffuse in the tissue before it  
795 distributes to a blood vessel. It should be noted that the mass  
796 transport of 2-HOF in the PT was modeled by a one-  
797 dimensional diffusion approximation. As these calculations were  
798 based on several assumptions, both theoretical and physio-  
799 logical, some degree of caution is recommended regarding  
800 absolute numbers and concentration levels.

801 At distances of 3 and 5 mm from the depot formulation, the  
802 2-HOF PT concentrations were predicted to be 1200 times and  
803 36 times higher, respectively, than the free 2-HOF concen-  
804 trations in plasma. This indicates that substantial accumulation  
805 of the API occurs in the PT at a distance of up to 5 mm from  
806 the dose unit. It has been shown that there is no (or a minimal)  
807 fibrous capsule formed around the formulation (Figure 12) that  
808 could potentially restrict drug transport.<sup>38</sup> It is expected that  
809 local sustained exposure to the active drug will significantly  
810 reduce the tumor volume, resulting in good cancer control  
811 without the normal high frequency of antiandrogen-related  
812 side effects.<sup>39,40</sup> The systemic exposure to 2-HOF over the  
813 investigated time period, after local administration of this MR  
814 formulation, was shown to be approximately 5% of the con-  
815 centration reached after repeated oral administration.<sup>37</sup> This  
816 low systemic exposure to 2-HOF is a clear advantage with  
817 respect to minimizing the risks of systemic androgen-related  
818 adverse effects.

819 Dissemination of the formulation through the PT will,  
820 according to the theoretical release-distribution model, increase  
821 both the volume of the prostate gland exposed to the drug and  
822 the total rate of release (of the complete dose). This was shown  
823 in the simulations not only as an initial increase in both plasma  
824 and prostate concentrations but also as a decrease in the terminal  
825 half-life. This implies that the administration procedure per se

might have an impact on the overall release rate but not on 826  
the local 2-HOF release rate from each depot unit. Further 827  
investigation into the dissemination of the formulation 828  
throughout the gland is to be carried out in the clinic using a 829  
standardized procedure based on imaging guidance; a high 830  
probability of sufficient tumor exposure to 2-HOF is expected. 831  
The investigation of 2-HOF tissue penetration suggests that the 832  
depot should be located as close to the tumor tissue as possible, 833  
preferably with some degree of spreading around the tumor 834  
area as well. In the clinic, this can be attained by combining 835  
diagnostic imaging with TRUS guidance. The distribution 836  
investigation assumed that the dissemination of the formulation 837  
into the surrounding tissue was completely unaffected by the 838  
neighboring depot units. This is a very simplified view of the in 839  
vivo situation as the surrounding tissue will also receive 2-HOF 840  
from the adjacent units. As a result, the simulated tissue 841  
concentration in the dissemination investigation should be 842  
regarded as a minimum. 843

844 The delivery of 2-HOF to cells in a solid tumor is a dynamic  
845 process that is determined by the drug concentration, the  
846 duration of treatment, and the general processes involved in  
847 drug distribution (i.e., the rate of distribution of the drug  
848 through the vascular space, the rate and extent of transport  
849 across microvessel walls, the extent of carrier-mediated cellular  
850 membrane transport (influx–efflux), and the extent of diffusion  
851 through the interstitial space in the tumor tissue). The  
852 pharmacological effects of 2-HOF, which have not been  
853 included in this semi-PBBP model, will probably also affect  
854 its intraprostatic disposition. These effects, as well as clinical  
855 aspects such as treatment schedules and pretreatment to induce  
856 cell death, would need to be taken into consideration in order  
857 to fully investigate the tumor-targeting potential of this MR  
858 formulation and to maximize drug delivery to the hard-to-reach  
859 tumor cells. This semi-PBBP model and the results of the study  
860 presented here provide a basis for future investigations and  
861 evaluations.

862 In conclusion, the semi-PBBP model simulations show that  
863 the intraprostatic concentrations of 2-HOF are significantly  
864 higher than the systemic plasma concentrations after a single-  
865 dose intraprostatic injection of the studied MR formulation and  
866 that increased distribution of 2-HOF throughout the gland is  
867 possible with a strategic dosage plan. Accumulation of 2-HOF  
868 to a concentration at least 40 times the plasma concentration is  
869 potentially possible, at a distance of 5 mm in all directions from  
870 the depot surface; thus, each discrete unit of the formulation  
871 will expose a total PT axial length of 10 mm to the drug  
872 throughout the dosage interval. This novel parenteral MR  
873 formulation design thus offers potential for good pharmaco-  
874 logical effect with a minimum risk of side effects for patients  
875 with local prostate cancer.

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### Notes 882

The authors declare the following competing financial 883  
interest(s): Niklas Axn, Hans Lennernäs, Bo Lennernäs and 884  
Lars-Åke Malmsten have equity interests in LIDDS AB and 885  
have acted as consultants for the company. 886

## 887 ■ ABBREVIATIONS

888 2-HOF, 2-hydroxyflutamide; *A*, surface area; ADT, androgen  
 889 deprivation therapy; AIC, Akaike information criteria; API,  
 890 active pharmaceutical ingredient; *A<sub>r</sub>*, area of mass transport; *b*,  
 891 blood compartment; *C*, concentration; *C<sub>central</sub>*, central compart-  
 892 ment concentration; *C<sub>PT</sub>*, prostatic tissue concentration; *C<sub>ss,avt</sub>*,  
 893 average plasma concentration at steady state; *CL*, clearance;  
 894 *CL<sub>D</sub>*, diffusion clearance; *CL<sub>DPT</sub>*, tissue-to-tissue diffusion  
 895 clearance; *CL<sub>D,bPT</sub>*, tissue-to-blood diffusion clearance; *CL<sub>elim</sub>*,  
 896 systemic elimination clearance; *D*, diffusion constant; *D<sub>MCL</sub>*,  
 897 multicellular layer diffusion coefficient; *F*, bioavailability; *f<sub>u,p</sub>*,  
 898 fraction of unbound 2-HOF in plasma; IVIVC, in vitro–in vivo  
 899 correlation; *k*, release-rate constant; *L*, diffusion-layer thickness;  
 900 LC–MS/MS, liquid chromatography coupled with tandem  
 901 mass spectrometry; *log P*, octanol–water partition coefficient;  
 902 MR, modified-release; *M<sub>w</sub>*, molar mass; *n*, compartment *n*; *np*,  
 903 nonporous; *p*, porous; *p-b*, porous/bound drug; PBBP,  
 904 physiologically based biopharmaceutical; PC, prostate cancer;  
 905 PK, pharmacokinetic(s); PL, distance between compartments;  
 906 PSA, prostate-specific antigen; PT, prostate tissue; *p-ub*,  
 907 porous/unbound drug; *Q*, rate of blood flow; SRR, sum of  
 908 squared residuals; TID, three times a day; tot, total; TRUS,  
 909 transrectal ultrasound; *τ*, dosage interval; *V*, volume of com-  
 910 partment; *v<sub>abs</sub>*, intestinal absorption rate; *V<sub>d</sub>*, volume of distribu-  
 911 tion; *v<sub>release</sub>*, rate of drug release from the depot; *W*, weight of  
 912 2-HOF

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